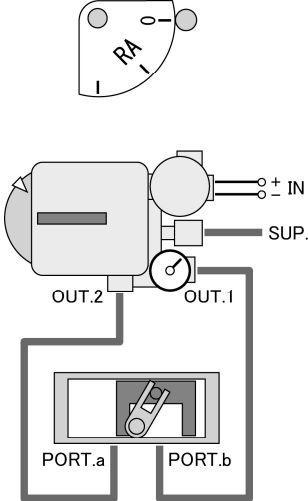
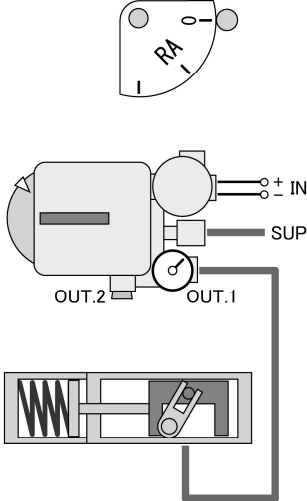
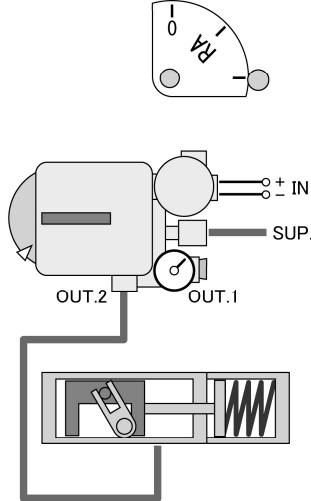
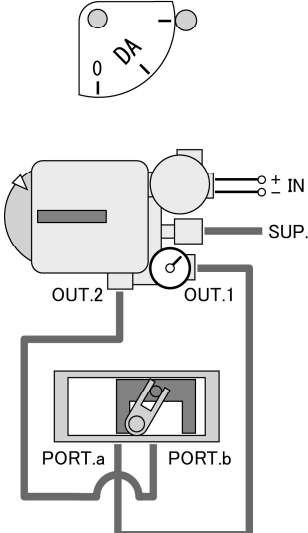
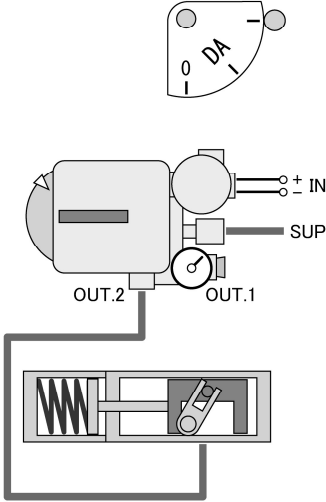
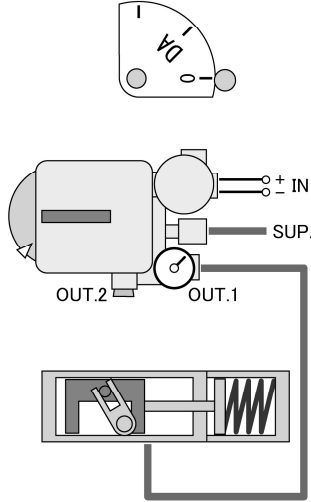


Air piping manual (EN option)

Piping connection changes by action mode.

	Valve position		Mode
	4mA	20mA	
TAD	SHUT (P1)	OPEN (P2)	A
Double acting	OPEN (P2)	SHUT (P1)	B
TAO	SHUT (P1)	OPEN (P2)	C
Single acting (Air-less shut)	OPEN (P2)	SHUT (P1)	D
TAC	SHUT (P1)	OPEN (P2)	E
Single acting (Air-less open)	OPEN (P2)	SHUT (P1)	T

Double acting	Single acting	
TAD Mode A	TAO Mode C	TAC Mode E
Signal is increased ⇒ OPEN	Signal is increased ⇒ OPEN Air less ⇒ SHUT	Signal is increased ⇒ OPEN Air less ⇒ OPEN
		
TAD Mode B	TAO Mode D	TAC Mode T
Signal is increased ⇒ SHUT	Signal is increased ⇒ SHUT Air less ⇒ SHUT	Signal is increased ⇒ SHUT Air less ⇒ OPEN
		

Three-way valve: SHUT=Position 1 (P1) / OPEN=Position 2 (P2)