Air piping manual (EP option)

Piping connection changes by action mode.

_	Valve position		Mode
_	4mA	20mA	iviode
TAD	Shut(P1)	Open(P2)	Α
Double acting	Open(P2)	Shut(P1)	В
TAO	Shut(P1)	Open(P2)	С
Single acting(Air-less shut)	Open(P2)	Shut(P1)	D
TAC	Shut(P1)	Open(P2)	E
Single acting(Air-less open)	Open(P2)	Shut(P1)	Т

Open(1 2)			
		Mode E	
TAO (Signal is increased \rightarrow OPEN Air less \rightarrow SHUT)		TAC (Signal is increased \rightarrow OPEN Air less \rightarrow OPEN)	
0-0			Q-24 0
IN+SOUT.2	OUT.1	IN±	OUT.1
Mada D		M	ode T
	, CULIT		
		TAC (Signal is	Air less \rightarrow OPEN)
0-10	0		0-00
SUP.	P OUT.1	IN + O	UT.2 COUT.1
	Air less OUT.2 SUP. Mode D TAO (Signal is increased Air less OUT.2	Mode C TAO (Signal is increased → OPEN Air less → SHUT) Mode D TAO (Signal is increased → SHUT Air less → SHUT) IN ± 8 OUT.2 OUT.1	TAO (Signal is increased \rightarrow OPEN Air less \rightarrow SHUT) N+3 OUT.2 SUP. Mode D TAO (Signal is increased \rightarrow SHUT) Air less \rightarrow SHUT) TAC (Signal is increased \rightarrow SHUT) N+3 OUT.2 OUT.2 OUT.1