AEX type Electric Actuator Specifications

FEATURE

The powerful and compact electric actuator built in high reliability and proportional motor. It corresponds to various control input signals.

SPECIFICATION

Actuator type	AEV 420 🗆	AEV 260 🗆	AEV 700 🗆	4EX 00K 🗆	AEX OCK [
(□:Voltage code)	AEX-120-□	AEX-360-□	AEX-700-□	AEX-02K-□	AEX-06K-□
Voltage	100 / 110 V AC ±2 200 / 220 V AC ±2		(Code: 1) (Code: 2)		
Rated torque [N·m]	12	36	70	200	600
Operation time [s]	30 / 25 (50/60 Hz)	36 / 30 (50/60 Hz)	72 / 60 (50/60 Hz)	77 / 64 (50/60 Hz)	77 / 64 (50/60 Hz)
Power consumption [VA]	9.5	13		45	220
Motor	Synchronous mot	or (Triac control)		Reversible motor (Triac control)	
Overload protection	Timer				
Method of operation	Proportional control				
Input signal	4 to 20 mA 1 to 5 V (Input resistance: 250 Ω) (Standard) 0 to 5 V 0 to 10 V 2 to 10 V (Input resistance: more than 1 M Ω) 0-135 Ω to 0-1 k Ω Potentiometer input (Applied voltage: 5 V DC)				
Operation *1	[Mode A] SHUT by decreased signal → OPEN by increased signal [Mode B] SHUT by increased signal → OPEN by decreased signal [Forced open / shut] It takes priority over the input signal. C-S is ON → SHUT C-O is ON → OPEN Common in mode A / E				
Indication signal	0 mA : SHUT ↔ 1	mA : OPEN (Exte	ernal load resista	nce: less than 3 kΩ Cor	2) mmon in mode A / E
Override switch	It takes priority over the input signal. Common in mode A / Dry contact / Transistor, Open collector. (Input signal current: 6 mA 15V DC)				
Operating range	SHUT: 0 to 40 %	OPEN: 50 to	100 %		
Resolution	Less than 0.2 %				
Duty cycle	100 %				
Ambient temperature	-20 to 55 °C				
Space heater	2 W				
Manual operation	Manual shaft				
Enclosure	Equivalent to IP65 (IEC 60529)				
Housing material	Aluminum alloy die cast (acrylic resin baking finish)				
Wire connection	Terminal Block: M3, Ground terminal: M3				
Conduct port	2-G1/2 Attachments: Cable gland (for Φ6 to 12 mm cable), plug.				

³ way valve: SHUT / Position①, OPEN / Position②

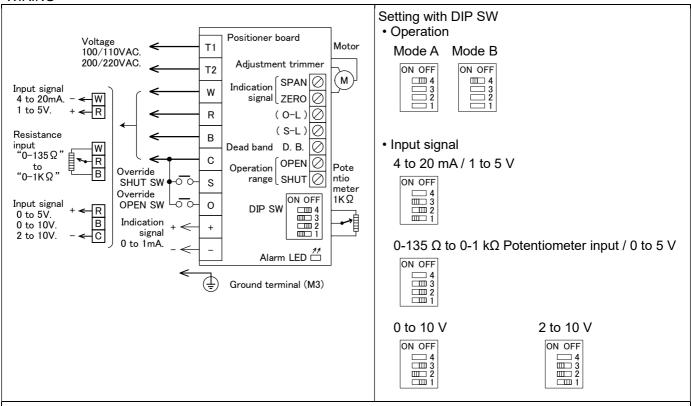
^{*1} Change by DIP switch. (Standard \rightarrow Potentiometer input or 0 to 5 V 0 to 10 V 2 to 10 V)

 $^{^{*2}}$ Change by DIP switch. (Standard \rightarrow Mode B)

INPUT SIGNAL AND OPERATION

		Option code
4 to 20 mA / 1 to 5 V	Mode A	Standard (Nil)
	Mode B	Option: J
0-135 Ω to 0-1 k Ω Potentiometer input / 0 to 5 V	Mode A	Option: F
	Mode B	Option: K
0 to 10 V	Mode A	Option: G
	Mode B	Option: N
2 to 10 V	Mode A	Option: H
	Mode B	Option: M

WIRING



Note • Input signal circuit is non-isolated. Do not connect DC (minus) wire to other DC (minus) common.

• Do not adjust the "O-L" and "S-L" trimmer. It is adjusted at the factory.

Adjustment of the control range

- For better control, it is necessary to select the valve size and adjust the control range of the valve for the input signal.
- When setting the maximum flow rate, open side opening can be adjusted with OPEN trimmer.
 When setting the minimum flow rate, the opening degree of the closing side can be adjusted with the SHUT trimmer.

Operate of the Forced SHUT / OPEN SW

- If forced open point and a close point of contact are turned on, priority will be given over an input signal and a valve is going to be carried out full open and close.
- When the override OPEN/SHUT switch is ON at the same time, the valve holds the current opening.

Valve control adjustment range

