## AEX type Electric Actuator Specifications

## FEATURE

The powerful and compact electric actuator built in high reliability and proportional motor. It corresponds to various control input signals.

## SPECIFICATION

| Actuator type ( $\square$ :Voltage code) | AEX-120- $\square$ | AEX-360- $\square$ | AEX-700- $\square$ | AEX-02K- $\square$ | AEX-06K- $\square$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage | $100 / 110 \vee \mathrm{AC} \pm 10 \%$ $50 / 60 \mathrm{~Hz}$ (Code: 1$)$ <br> $200 / 220 \vee \mathrm{AC} \pm 10 \%$ $50 / 60 \mathrm{~Hz}$ (Code: 2) |  |  |  |  |
| Rated torque [ $\mathrm{N} \cdot \mathrm{m}$ ] | 12 | 36 | 70 | 200 | 600 |
| Operation time [s] | $\begin{aligned} & 30 / 25 \\ & (50 / 60 \mathrm{~Hz}) \end{aligned}$ | $\begin{array}{\|l} \hline 36 / 30 \\ (50 / 60 \mathrm{~Hz}) \end{array}$ | $\begin{aligned} & 72 / 60 \\ & (50 / 60 \mathrm{~Hz}) \end{aligned}$ | $\begin{array}{\|l} 77 / 64 \\ (50 / 60 \mathrm{~Hz}) \end{array}$ | $\begin{array}{\|l\|} \hline 77 / 64 \\ (50 / 60 \mathrm{~Hz}) \end{array}$ |
| Power consumption [VA] | 9.5 | 13 |  | 45 | 220 |
| Motor | Synchronous motor (Triac control) |  |  | Reversible motor (Triac control) |  |
| Overload protection | Timer |  |  |  |  |
| Method of operation | Proportional control |  |  |  |  |
| Input signal | 4 to 20 mA 1 to 5 V (Input resistance: $250 \Omega$ ) (Standard) <br> 0 to 5 V 0 to $10 \mathrm{~V} \quad 2$ to 10 V(Input resistance: more than $1 \mathrm{M} \Omega$ ) <br> $0-135 \Omega$ to $0-1 \mathrm{k} \Omega$ Potentiometer input <br> (Applied voltage: 5 VDC ) |  |  |  |  |
| Operation *1 | $[$ Mode A] SHUT by decreased signal $\leftrightarrow$ OPEN by increased signal <br> $[$ Mode B] SHUT by increased signal $\leftrightarrow$ OPEN by decreased signal <br> [Forced open / shut] $]$ It takes priority over the input signal. <br>  C-S is ON $\rightarrow$ SHUT $\quad$ C-O is ON $\rightarrow$ OPEN Common in mode A / B |  |  |  |  |
| Indication signal | $0 \mathrm{~mA}:$ SHUT $\leftrightarrow 1 \mathrm{~mA}$ : OPEN (External load resistance: less than $3 \mathrm{k} \Omega$ ) Common in mode A / B |  |  |  |  |
| Override switch | It takes priority over the input signal. <br> Common in mode A / B Dry contact / Transistor, Open collector. (Input signal current: 6 mA 15V DC) |  |  |  |  |
| Operating range | SHUT: 0 to $40 \%$ OPEN: 50 to $100 \%$ |  |  |  |  |
| Resolution | Less than 0.2 \% |  |  |  |  |
| Duty cycle | 100 \% |  |  |  |  |
| Ambient temperature | -20 to $55^{\circ} \mathrm{C}$ |  |  |  |  |
| Space heater | 2 W |  |  |  |  |
| Manual operation | Manual shaft |  |  |  |  |
| Enclosure | Equivalent to IP65 (IEC 60529) |  |  |  |  |
| Housing material | Aluminum alloy die cast (acrylic resin baking finish) |  |  |  |  |
| Wire connection | Terminal Block: M3, Ground terminal: M3 |  |  |  |  |
| Conduct port | 2-G1/2 Attachments: Cable gland (for Ф6 to 12 mm cable), plug. |  |  |  |  |
|  | 3 way valve: SHUT / Position(1), OPEN / Position(2) |  |  |  |  |

${ }^{* 1}$ Change by DIP switch. (Standard $\rightarrow$ Potentiometer input or 0 to 5 V 0 to 10 V 2 to 10 V )
${ }^{* 2}$ Change by DIP switch. (Standard $\rightarrow$ Mode B)

INPUT SIGNAL AND OPERATION

|  |  | Option code |
| :--- | :--- | :--- |
| 4 to $20 \mathrm{~mA} / 1$ to 5 V | Mode A | Standard (Nil) |
|  | Mode B | Option: J |
| $0-135 \Omega$ to $0-1 \mathrm{k} \Omega$ Potentiometer input / 0 to 5 V | Mode A | Option: F |
|  | Mode B | Option: K |
| to 10 V | Mode A | Option: G |
|  | Mode B | Option: N |

WIRING

|  |  <br> Ground terminal (M3) | Setting with DIP SW <br> - Operation <br> Mode A Mode B <br> - Input signal 4 to $20 \mathrm{~mA} / 1$ to 5 V <br> $0-135 \Omega$ to $0-1 \mathrm{k} \Omega$ Potentiometer input / 0 to 5 V <br> 0 to 10 V <br> 2 to 10 V |
| :---: | :---: | :---: |

Note • Input signal circuit is non-isolated. Do not connect DC (minus) wire to other DC (minus) common.

- Do not adjust the "O-L" and "S-L" trimmer. It is adjusted at the factory.

Adjustment of the control range

- For better control, it is necessary to select the valve size and adjust the control range of the valve for the input signal.
- When setting the maximum flow rate, open side opening can be adjusted with OPEN trimmer.
When setting the minimum flow rate, the opening degree of the closing side can be adjusted with the SHUT trimmer.

Operate of the Forced SHUT / OPEN SW

- If forced open point and a close point of contact are turned on, priority will be given over an input signal and a valve is going to be carried out full open and close.
- When the override OPEN/SHUT switch is ON at the same time, the valve holds the current opening.

Valve control adjustment range


