NIPPON VALVE CONTROLS, INC.

Instruction manual

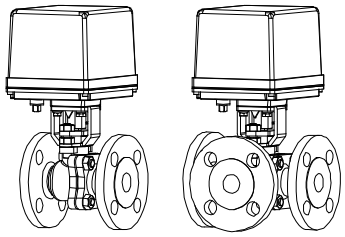
Electric Actuated Ball Valve BF L2 V

SP-1519

Please read this manual before installation and use.

GENERAL

It composed of flange-end ball valve and high-power electric actuator.
(proportional control)



Actuator

AEX : For AC power.

Valve

BF type For various fluids and general use.

V type For control

L2 type For mixing / dividing.

PRODUCT CODE

BF type	(JIS 10K)	A	E	X	B	F	□	□	1	□	□	□	-	⋮⋮	-	⋮⋮	-	□
	(JIS 20K)	A	E	X	B	F	□	□	3	T	T	□	-	⋮⋮	-	⋮⋮	-	□
V type	(JIS 10K)	A	E	X	V	-	□	□	1	□	U	□	-	⋮⋮	-	⋮⋮	-	□
	(JIS 20K)	A	E	X	V	-	□	□	3	□	U	□	-	⋮⋮	-	⋮⋮	-	□
L2 type		A	E	X	L	2	□	□	1	□	□	G	-	⋮⋮	-	⋮⋮	-	□
		(1)					(2)		(3)	(4)	(5)	(6)	(7)	(8)		(9)		(10)		(11)				

(1) Actuator
AEX

(2) Valve
BF V-
L2

(3) Voltage
1 : 100 / 110 V AC
2 : 200 / 220 V AC

(4) Sizing code
0 : Standard
1 : Light
2 : Heavy

(5) Connection
1 : JIS 10K
3 : JIS 20K

(6) Body material
D : FCD400 / FCD-S
T : SCS13A / SCS13
U : SCS14A / SCS14
W : SCS16A

(7) Ball material
T : SCS13A / SUS304
U : SCS14A / SUS316 / SCS11
W : SCS16A / SUS316L

(8) Seat material
T : N-PTFE
G : R-PTFE
R : R-PTFE (with metal-ring)
S : Thin seat
M : Solid seat

(9) Size [mm]
ex. 25 A → 025

(10) Option
EA : Alarm output board
EI : 4 to 20 mA
Indication signal board
L0 : Auxiliary limit switch
L2 : Auxiliary limit switch

(11) Operation mode
Nil : Mode A
J : Mode B

(11) Input signal
It corresponds to various
control input signals.

VALVES SPECIFICATIONS

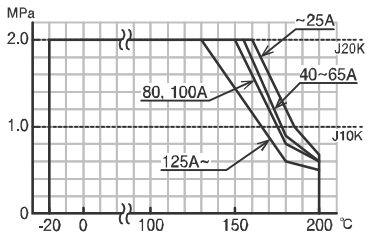
Water Oil Air, Gas Steam Chemicals Sea water Slurry Negative pressure

BF type

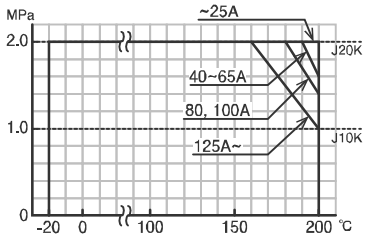
Valve type		BF				
Design		2-way, Full port				
Connection		JIS10K Flanged-end				JIS20K Flanged-end
Fluid						
Max pressure		1 MPa				2 MPa
Size [mm]		015 to 150				015 to 150
Material	Body	FCD400	SCS13A	SCS14A	SCS16A	SCS13A
	Ball	SCS13A / SUS304		SCS14A / SUS316	SCS16A / SUS316L	SCS13A / SUS304
	Seat	N-PTFE R-PTFE R-PTFE (with metal-ring)				
Stem seal	Packing	N-PTFE				

PRESSURE & TEMPERATURE RATING

N-PTFE seat R-PTFE seat



R-PTFE (with metal-ring) seat



Note) Insulation options are required for use with fluids more than 150 °C.

Option code		X2	S0	S3
Actuator	AEX	120 to 700	02K	06K

VALVES SPECIFICATIONS

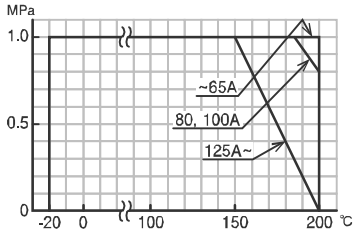
Water Oil Air, Gas Steam Chemicals Sea water Slurry Negative pressure

V type

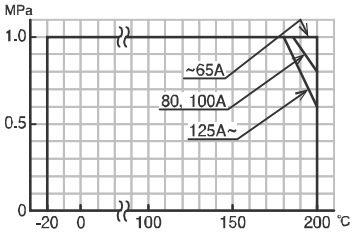
Valve type		V			
Design		2-way, V-port			
Connection		JIS10K Flanged-end		JIS20K Flanged-end	
Fluid					
Max pressure		1 MPa		2 MPa	
Size [mm]		025 to 200			
Material	Body	FCD-S SCS13A SCS14A		SCS13A SCS14A	
	Ball	SCS11 + HCr plated	SCS11 + Stellite	SCS11 + HCr plated	SCS11 + Stellite
	Seat	R-PTFE Thin seat	Solid seat	R-PTFE Thin seat	Solid seat
Stem seal	Packing	PTFE			

PRESSURE & TEMPERATURE RATING

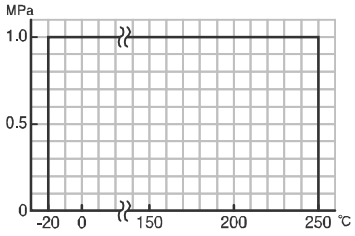
R-PTFE seat



Thin seat (SUS316)



Solid seat (SUS316 + Stellite)



Note) Insulation options are required for use with fluids more than 150 °C.

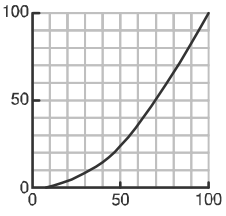
Option code		X2	S0	S3
Actuator	AEX	120 to 700	02K	06K

SEAT LEAKAGE VOLUME

	Seat material	Leakage rate	Remarks
M	Solid seat	Less than 0.5% of rated Cv.	ANSI B16.104 Class II (IEC 534-4 Class II)
S	Thin seat	Less than 0.0005% of rated Cv.	1/20 of ANSI B16.104 Class IV (IEC 534-4 Class IV-S1)
G	R-PTFE	Bubble-tight	

INHERENT FLOW CHARACTERISTIC

Cv value (%)



Valve opening (%)

Range ability 100:1

APPLICATION OF THE VALVE WITH METAL SEAT

	Seat material	Use
M	Solid seat	Slurry Powder High-viscous and High temperature fluid
S	Thin seat	Pulp Viscous fluid Sludge

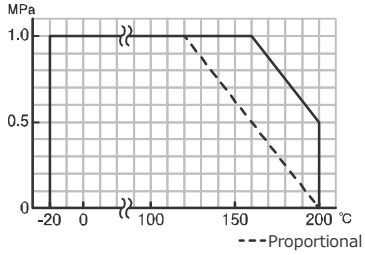
VALVES SPECIFICATIONS

Water Oil Air, Gas Steam Chemicals Sea water Slurry Negative pressure

L2 type

Valve type		L2		
Design		3-way, Full port		
Connection		JIS10K Flanged-end		
Fluid				
Max pressure		1 MPa		
Size [mm]		020 to 100		
Material	Body	FCD400	SCS13A	SCS14A
	Ball	SCS13A / SUS304		SCS14A / SUS316
	Seat	R-PTFE (Proportional control: seat code G only)		
Stem seal	Packing	N-PTFE		

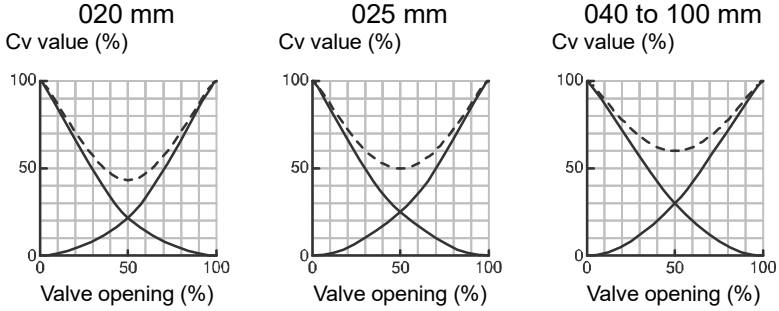
PRESSURE & TEMPERATURE RATING



Option code		X2	S0
Actuator	AEX	120 to 700	02K

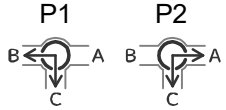
Note) Insulation options are required for use with fluids more than 150 °C.

INHERENT FLOW CHARACTERISTIC



Range ability 20:1

FLOW PATHS (Position① / P1) (Position② / P2)



Note) When a closed path is exposed to high pressure, it may leak slightly to an open path.

ELECTRIC ACTUATOR SPECIFICATIONS

3 way valve: SHUT / Position①, OPEN / Position②

AEX type

Actuator type (□:Voltage code)	AEX-120-□	AEX-360-□	AEX-700-□	AEX-02K-□	AEX-06K-□
Voltage	100 / 110 AC V ±10 % 50/60 Hz (Code: 1) 200 / 220 AC V ±10 % 50/60 Hz (Code: 2)				
Rated torque [N·m]	12	36	70	200	600
Operation time [s]	30 / 25 (50/60 Hz)	36 / 30 (50/60 Hz)	72 / 60 (50/60 Hz)	77 / 64 (50/60 Hz)	77 / 64 (50/60 Hz)
Power consumption [VA]	9.5	13		45	220
Motor	Synchronous motor (Triac control)			Reversible motor (Triac control)	
Overload protection	Timer				
Method of operation	Proportional control				
Input signal	4 to 20 mA / 1 to 5 V (Input resistance: 250 Ω) (Standard) 0 to 5 V / 0 to 10 V / 2 to 10 V (Input resistance: more than 1 M Ω) 0-135 Ω to 0-1 kΩ Potentiometer input (Applied voltage: 5 V DC)				
Operation *1	[Mode A] SHUT by decreased signal (Standard) OPEN by increased signal [Mode B] SHUT by increased signal OPEN by decreased signal [Forced open / shut] It takes priority over the input signal. C-S is ON → SHUT. (Common in mode A / B) C-O is ON → OPEN.				
Indication signal	0 mA : SHUT ↔ 1 mA : OPEN (External load resistance: less than 3 kΩ) Common in mode A / B				
Override switch	It takes priority over the input signal. Common in mode A / B Dry contact / Transistor, Open collector. (Input signal current: 6 mA 15V DC)				
Operating range	SHUT: 0 to 40% OPEN: 50 to 100%				
Resolution	Less than 0.2%				
Duty cycle	100 %				
Ambient temperature	-20 to 55°C				
Space heater	2 W				
Manual operation	Manual shaft				
Enclosure	Equivalent to IP65 (IEC 60529)				
Housing material	Aluminum alloy die cast (acrylic resin baking finish)				
Wire connection	Terminal Block: M3, Ground terminal: M3				
Conduct port	2-G1/2 Attachments: Cable gland (for Φ6 to 12 mm cable), plug.				

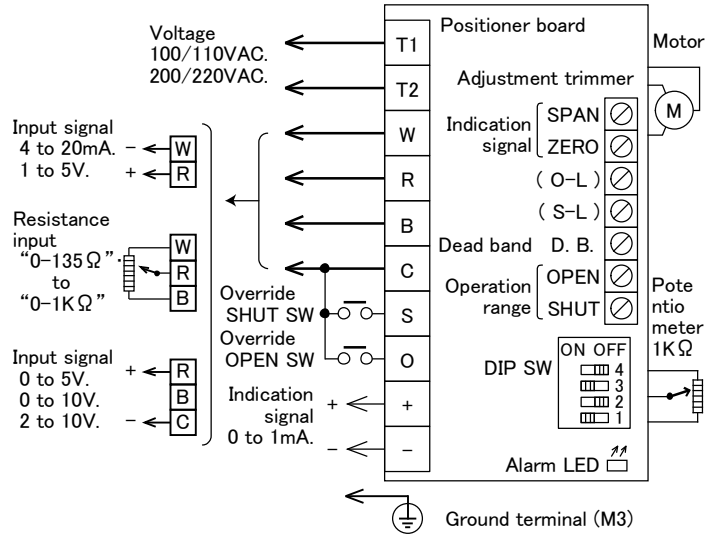
*1 Change by DIP switch. (Standard → Potentiometer input or 0 to 5 V / 0 to 10 V / 2 to 10 V)
*2 Change by DIP switch. (Standard → Mode B)

ELECTRIC ACTUATOR SPECIFICATIONS

3 way valve: SHUT / Position①, OPEN / Position②

WIRING

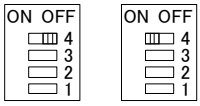
AEX



Setting with DIP SW

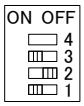
• Operation

Mode A Mode B

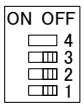


• Input signal

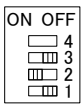
4 to 20 mA / 1 to 5 V



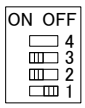
0-135 Ω to 0-1 kΩ Potentiometer input / 0 to 5 V



0 to 10 V



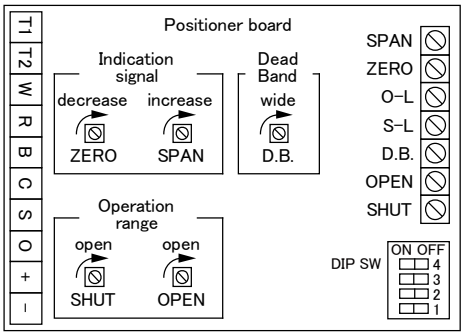
2 to 10 V



Note • Input signal circuit is non-isolated. Do not connect DC (minus) wire to other DC (minus) common.
• Do not adjust the "O-L" and "S-L" trimmer. It is adjusted at the factory.

ADJUSTMENT OF ACTUATOR

AEX



① Dead band

Turn the trimmer clockwise for wide the dead band as necessary. It is useful to prevent the hunting reaction of actuator. *Each trimmer on a built-in control board.

② Operating range

Turn clockwise and adjust valve / damper to open side.

• Adjust the closed position by SHUT trimmer.
• Adjust the open position by OPEN trimmer.

ELECTRIC ACTUATOR SPECIFICATIONS

3 way valve: SHUT / Position①, OPEN / Position②

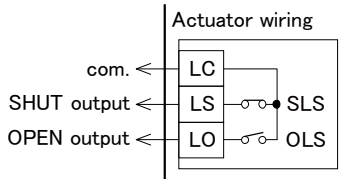
OPTIONAL PARTS

Specifications		Code No.	AEX	Remarks
Input signal and operation	4 to 20 mA or 1 to 5 V	Nil	○	Mode A (Standard)
		J	○	Mode B
	0-135 Ω to 0-1 kΩ Potentiometer input or 0 to 5 V	F	○	Mode A
		K	○	Mode B
	0 to 10 V	G	○	Mode A
		N	○	Mode B
	2 to 10 V	H	○	Mode A
		M	○	Mode B
Auxiliary limit switch (Select limit switch depending on the load)		L0	○	For standard signal
		L2	○	For micro load signal
Alarm output board		EA	○	EI and EA cannot be used together.
4 to 20 mA Indication signal board		EI	○	

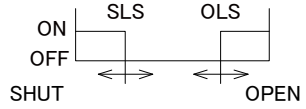
*Auxiliary limit switch: Please refer to the specifications.

WIRING (OPTION)

L0, L2 Auxiliary limit switch

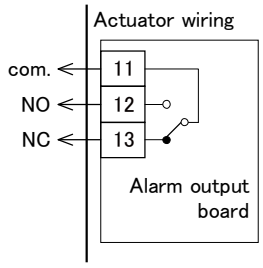


At CLOSE side, LC and LS is ON.
At OPEN side, LC and LO is ON.



ON point can be reset by adjusting the cam.

EA Alarm output board



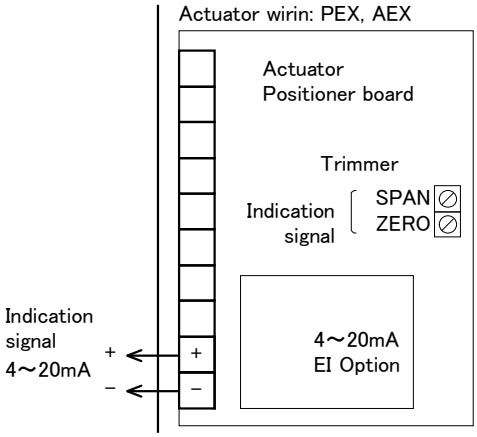
NO : Normally open
NC : Normally closed

Alarm SW will be ON, when overload protector works.

Error → 11 and 12 is ON.
Normal → 11 and 13 is ON.

Cannot be used with EI option.

EI 4 to 20 mA Indication signal board

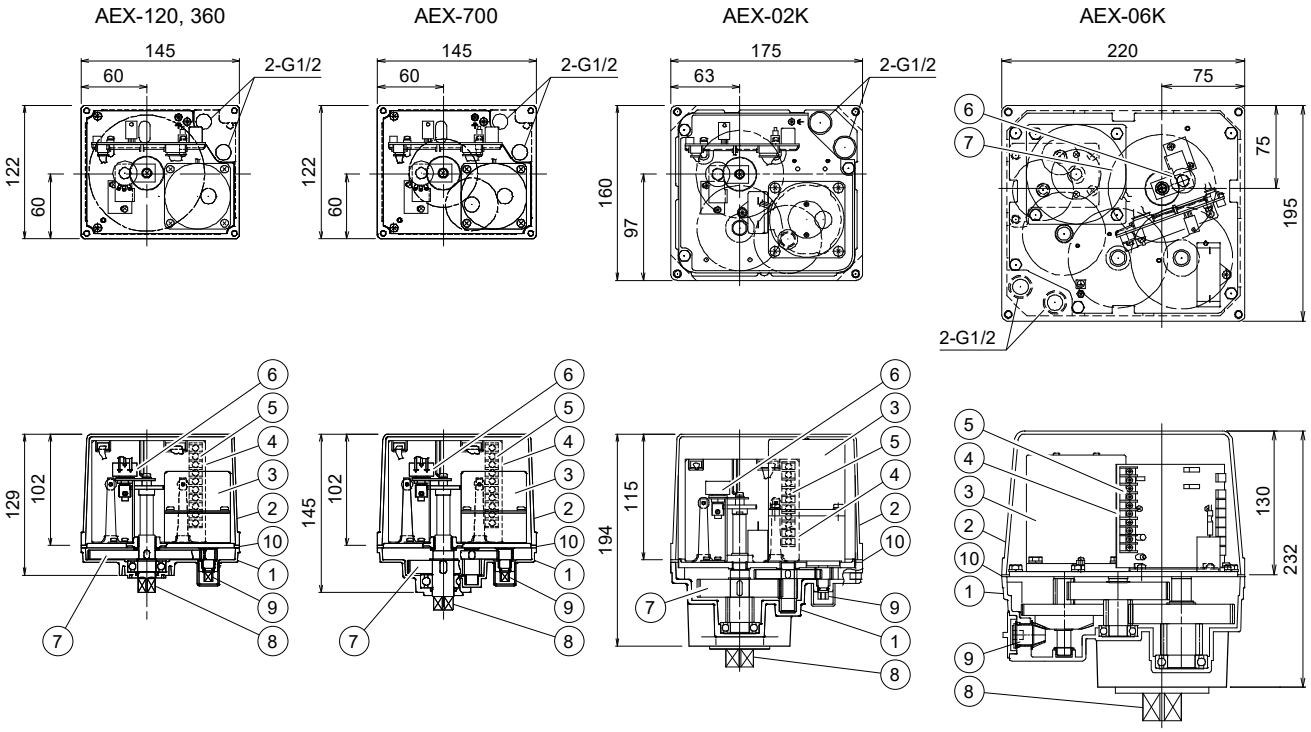


EI option board output an isolated indication signal from the plus and minus terminal with 4 to 20 mA by AEX / PEX positioner board.

ELECTRIC ACTUATOR SPECIFICATIONS

DIMENSIONS

AEX



Parts name

1	Body	4	Control board	7	Drive gear	10	Rubber packing
2	Motor cover	5	Terminal block	8	Drive shaft		
3	Motor	6	Potentiometer	9	Manual shaft		

HANDLING & STORAGE

①HANDLING

Do not drop or throw the product as it may break.

②STORAGE

- Store away from dust, moisture and direct sunlight. If possible, store in the original package.
- Do not remove a dust proof cap until the piping.

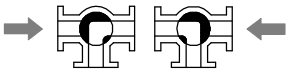
③CHECKING

- Check the product code, power supply, and voltage before installation.
- Make sure that the bolts are not loose.
- The DIP switch should be set up before the power is turned on. Do not touch unnecessary switches.

INSTALLATION

①PRECAUTIONS

- Flush the pipeline carefully before installing the valve. Foreign particles, such as sand or pieces of welding electrode, will damage the ball and seats.
- For valves with specified flow direction (V), check the arrows on the product before piping.
- When the flow path is subjected to a high pressure from arrow, it may leak slightly to the low pressure port. (L2)



②PIPING FLANGES

- Gasket should be selected appropriately to suit the fluid, pressure and temperature.
  Use spring washer to prevent from decreasing surface pressure gasket when the temperature change happens frequently.
- Tighten all bolts using crossover method to load the joint evenly.

③ENVIRONMENT

- Do not install in place where corrosive gas is present or where vibration is heavy (0.5 G or more).
- When radiant heat causes the surface temperature of the control unit to exceed 55 °C, provide an appropriate shielding plate.
- If there is a possibility that the fluid and drive part freeze, please take measures to prevent freezing.

④POSITIONING

Should be positioned through 90° upward from horizontal. Provide space around the product to allow manual operation, inspection and replacement work.

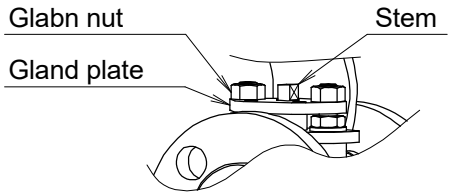
Maintenance space for upper part of actuator.	
AEX (120 / 360 / 700)	More than 105 mm
AEX (02K / 06K)	More than 120 mm

⑤OTHER NOTES

Until the wiring is completed there must be no condensation or flooding in the interior of the actuator, after piping. Protective caps on the cable gland are not waterproof.

TIGHTEN THE GLAND NUTS

- Check that there is no leakage from the gland packing.
- If it leakage, tighten gland nuts by alternately. Do not over-tighten the gland nuts.



Valve size [mm]			Recommended torques [N·m]
BF	V	L2	
015 020 025	025	020 025	6
040 050	040 050	040 050	9
065 080 100	065 080 100	065 080 100	15
125 150	125 150	-	25
-	200	-	30

WIRING

①PRECAUTIONS

- Remove the actuator cover before wiring.
- Two G1/2 electrical connections are provided with a cable gland and plug. Usable cable size is Φ6 to 12 mm.
- When using a flexible tube, dew condensation may occur inside the actuator due to respiration from the inside of the tube and malfunction may result. Seal the flexible tube connector part with a sealant.
- Sealants that affect the electrical contacts should not be used inside the electric actuator.
- If long distance wiring or low voltage operation, check that terminal voltage is in the proper range.
- Input signal circuit is non-isolated.
  Do not connect DC (minus) wire to other DC (minus) common.

②CONNECTION

- Do not wiring outdoors on a rainy day.
- Check the power supply and voltage.
  Connect the signal as shown in the wiring diagram.
  Do not connect unnecessarily terminal.
- Check whether the MODE change DIP SW on a circuit board substrate is set up correctly.
- When wiring, if wiring of a signal is mistaken, it will not operate correctly. Contact us when you use two valve or more by one controller or indicator.
- Actuator should be electrically grounded.
  Use the terminal marked (⏚) inside the actuator.

PREVENT DEW CONDENSATION

- When installing the cover after wiring, perform the bolt by the temporary tightening procedure and the permanent tightening procedure to tightly and securely tighten the rubber packing so that water does not enter from the outside.
- Tighten the cable gland nut so that there is no leakage from the wire entrance.

CONTROL

①INPUT SIGNAL

- Use shielded wire for signal wiring where high level noise is generated or when the wiring distance is long.
- Control with a 1 to 5 V input signal becomes an input resistance 250 Ω. Provide a voltage that can safely 20mA or more than.

②INPUT SIGNAL AND OPERATION MODE

The input signal and operation mode are set as follows. (Factory shipped)

Input signal	4 to 20 mA or 1 to 5 V
Operation mode	Mode A
Operation	SHUT by decreased signal. OPEN by increased signal.

OPERATION

①TESTING

- Make sure that power supply voltage is correct. Also check operating position, wiring, speed and signals.
- During trial operation, check that valve movement and output signal are correct.

②CONFIRM THE OPERATING CONDITION

- Adjust fluid condition, controller setting, sensor etc. so that stable control is achieved.
- When used in an unstable control state, the life of the actuator and the valve will be shortened.
- The desired control state is stable at the target value. Adjust the PID setting value of the controller when overshooting the target value greatly, when not converging for a long time or hunting operation. Also, when the time delay is large, please consider the sensor position.

③ATTENTION

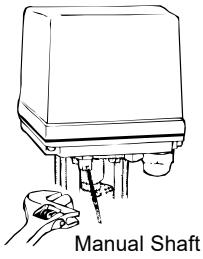
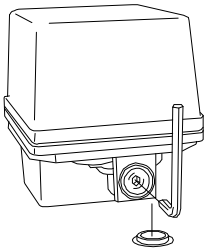
- Do not change an unnecessary dip switch.
- Keep power supplied for built-in space heater to prevent condensation inside actuator.
- Do not touch the moving parts of actuator in operation.
- Never put anything on the actuator or make it into a foothold.

MANUAL OPERATION

①PRECAUTIONS

- Be sure to turn off the power before manual operation.
- Operate manually with reference to the opening degree label. Do not turn beyond the fully open / fully closed position. Operation failure may occur during automatic operation.

②THE WAY OF OPERATION

AEX	AEX (06K)
	
Turn manual shaft slowly with an adjustable wrench.	Remove the cap. Turn manual shaft solely with M8 hexagon socket screw keys.

Before automatic operation, be sure to remove the wrench.

MAINTENANCE

- To prevent electric shock, be sure to turn off the power when removing the actuator cover.
- Do the routine maintenance at least once in half a year.

Inspection items

- Confirm operation of opening and closing.
- Confirm that an actuator is not hot excessively.
- Confirm existence of abnormal noise and vibration during operation.
- Confirm whether screws are loose or not.
- Confirm that water or condensation no remains in the actuator.
- Confirm the fluid temperature or pressure.
- Confirm the leak from valve stem.
- Confirm the bolt tightening torque.

TROUBLE SHOOTING

Problem	Cause	Solution
Actuator does not move.	Faulty wiring.	Correct the wiring.
	Voltage and input signal are not coming.	Check the voltage and input signal.
	Incorrect voltage.	When it's burned out by excess voltage, replace the actuator.
	Connection or wiring is not correct.	Correct the miswiring and misconnection. Be careful not to mistake the plus and minus of wiring.
	Short the circuit, contact failure.	Review wires and connection.
	Motor is too old.	Replace the actuator. Repair in our factory.
Operation is unstable.	Excess surge or voltage was applied.	• Replace the control board or limit switch. (Repair in our factory) • Replace the actuator.
	Rainwater entered the actuator.	• Dry the inside. • Replace the actuator.
	Added high harmonics noise from an inverter.	Attachment a filter for each inverter maker option.
	Effect of high level noise.	Use the shielded wire and ground the wiring. Separate signal wire from power line.

Problem	Cause	Solution
Stop in the mid position. (Input signal 1 to 5 V)	Signal voltage source capacity shortage.	Use a voltage source that can be made to flow more than 20 mA. Please contact us.
Stop in the mid position.	• Biting of valve seat. • The scale has adhered to the valve ball.	Remove a foreign object.
	Overload protector runs because of over-torque.	Motor protection circuit returns by the signal of operation of an opposite direction. Turn on the power again.
Alarm LED is lit.		
Leakage from valve body	• Valve cap get loose. • Valve body is damaged.	Replace the valve.
Leakage from valve seat	Seat is worn or damaged.	Replace the valve seat.
Leakage from valve stem	Stem packing is worn or distorted.	Tighten the gland nut.
		Replace the packing.

For more information contact
NIPPON VALVE CONTROLS, INC. for consultation.

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